

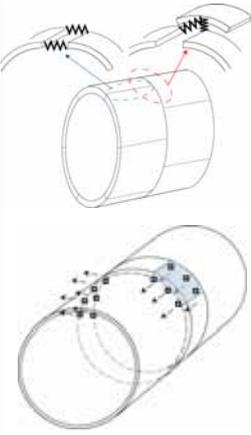
**Contents**

1. Target of this work
2. Introduction of Shin-Jujo Highway and Fushimi tunnel
3. Analysis of Shield tunnel segment using MM
4. Measurement of segment deformation using Digital camera Photogrammetry
5. Summary

**1. Target of this work**



1. The Shield Tunnel is adopted in many cases in order to cope with soft ground at urban areas using segments.
2. Since the cost of segment takes from 20 to 40% of the whole cost of construction, efforts of cost reduction are required.
3. We propose application of the Manifold Method(MM) as the rational design method.
4. We also show a plan of examination for actual deformation of tunnel segment by using precise photogrammetry method at the Fushimi Tunnel now under construction.

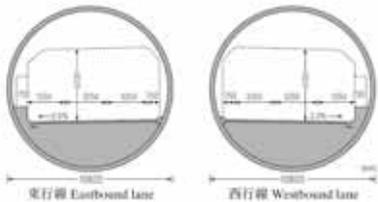


1. Segment ring consist of several hard and strong segments banded relatively weak connection.
2. The present design remains over specification in consideration of segment ring strength.
3. The MM may be able to treat the rigid body action in the weak foundation appropriately by analyzing segments as blocks.
4. Using precise photogrammetry method at the Segment ring, we expect to feed back the actual verification for applying MM analysis.

**2. Introduction of Shin-Jujo Highway and Fushimi tunnel**

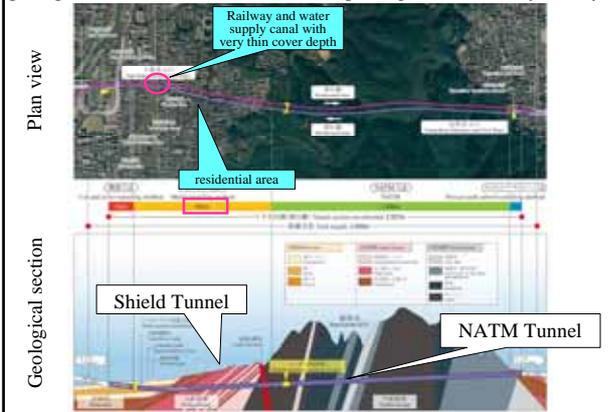


The section of Fushimi tunnel

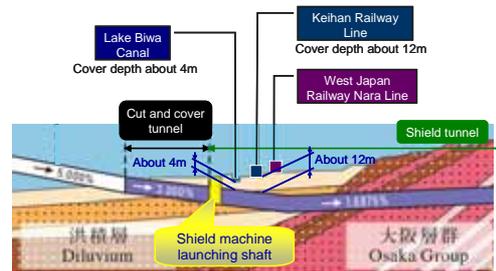


1. The length of the tunnel is 855m. (Shield part)
2. Geology consist of soil and rock.
3. Tunnels cross railways and water supply canal with very thin cover depth, and excavated under high density residential area.
4. The slurry shield starts to excavate from west shaft in east direction, turns around at the huge under ground yard in rock site which was already constructed by NATM, and comes back to the arriving shaft where the machine started.

The Fushimi Tunnel is now under construction in the very complex geological condition and two tunnels are passing each other very closely.

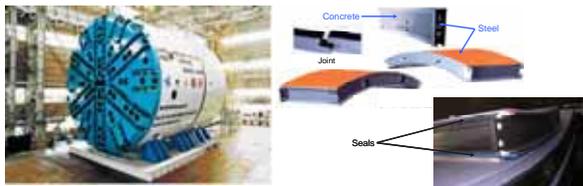


This figure shows critical part of shield tunnel



1. The cover depth is only 4.3m at the water supply canal.
2. The cover depth is about 12m at the two railways.
3. The tunnel is planned under high density residential area required to care environment conditions.

### Shield Machine & Segment

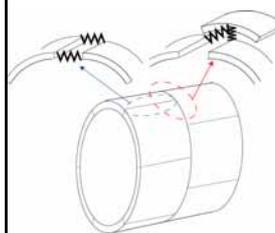


The geological condition varies from soil to hard rock including shear zone. Therefore, the machine should be designed to excavate in soil like as a slurry shield machine and to excavate in rock like as a TBM.

The Fushimi Tunnel uses composite segments which have combined advantages of compact, lightweight steel and rigid concrete. No bolts are needed, allowing efficient construction of the large-diameter of 10.82 m tunnel.

### 3. Analysis of Shield tunnel segment using MM

#### 3-1 Outline of segment model



1. The rigidity of the joint portion of a segment decreases compared with material itself. Moreover, depending on the way of assembling which shifted the joint position called the Chidorigumi, rings are constructed so that a strong mutual portion may assist the weak portion of a joint where the rigid decrease.

2. It becomes most important when designing a segment how the rigid decrease of a joint part.

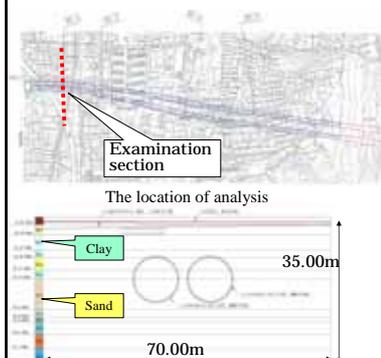
#### 3-2 The current status of segment ring models.

(1) Conventional method

- a) Proposed around 1960 and has been used widely till the present. Structure as to be a flexural rigidity uniform ring without a segment joint.
- b) Correction conventional method also proposed. In order to evaluate the rigid decrease of a joint part, the effectiveness rate of flexural rigidity and the concept of the premium rate of a moment were introduced.

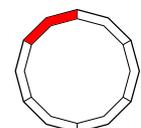
(2) A segment joint is considered to be a multi-hinge system ring. The model is calculated by making a segment joint portion into hinge structure. In this model, the moment to generate will become quite small (This model is economical but risky).

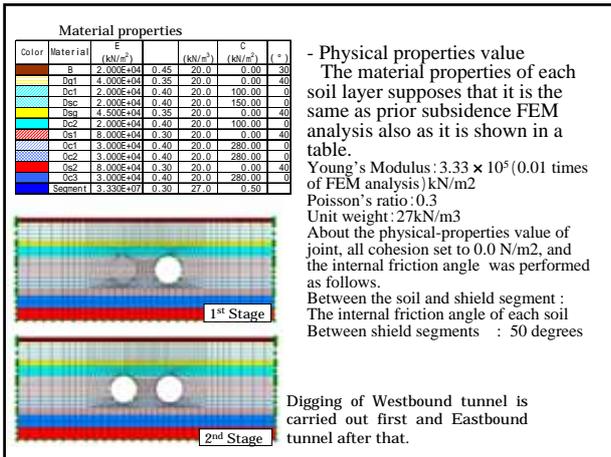
#### 3-3 The analysis using Manifold Method (MM)



Modeling of the tunnel

The segment ring was approximated by right 12 square shapes (the outer diameter of 10.6m, the inside of 10.1m). The shield segment was taken as equal 6 division. The modeled segment was regarded as a block divided by the discontinuities.

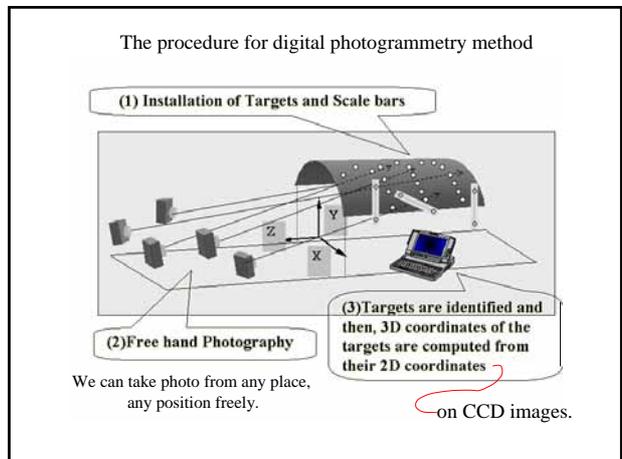
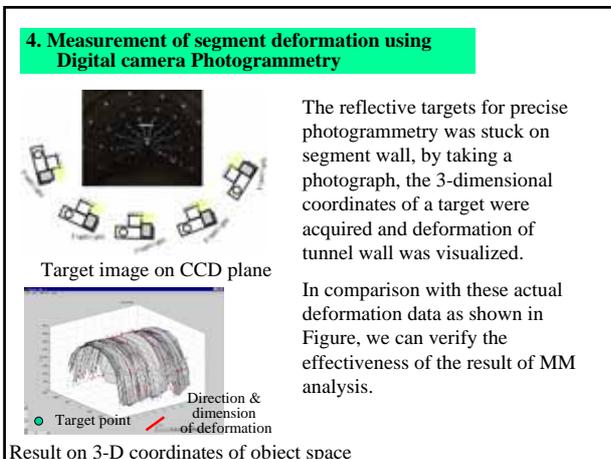
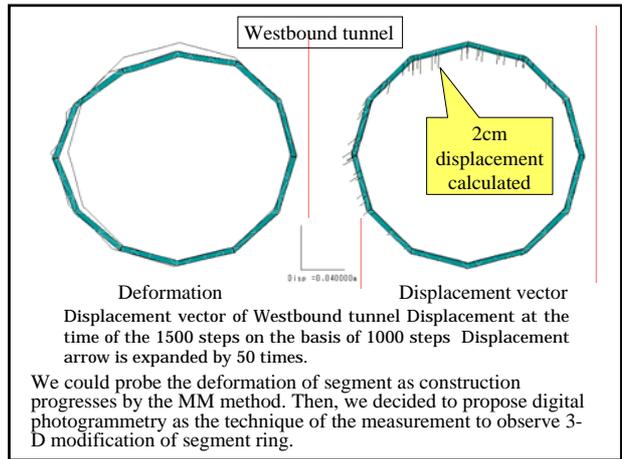
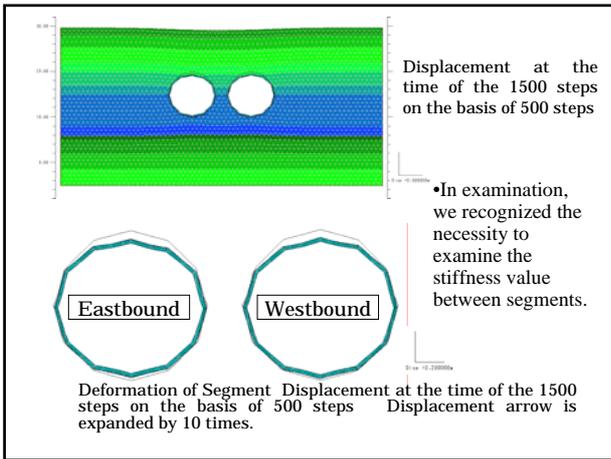


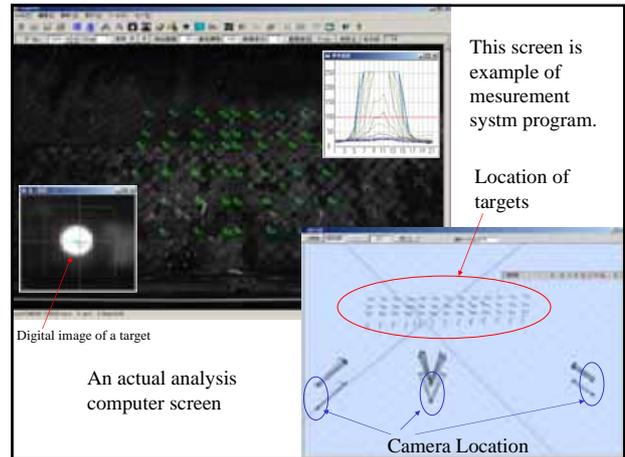
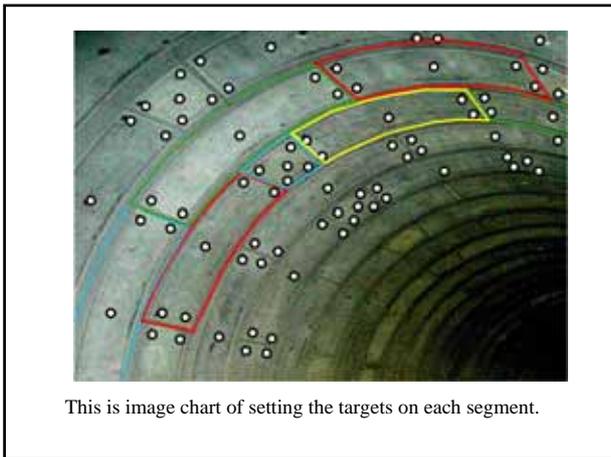
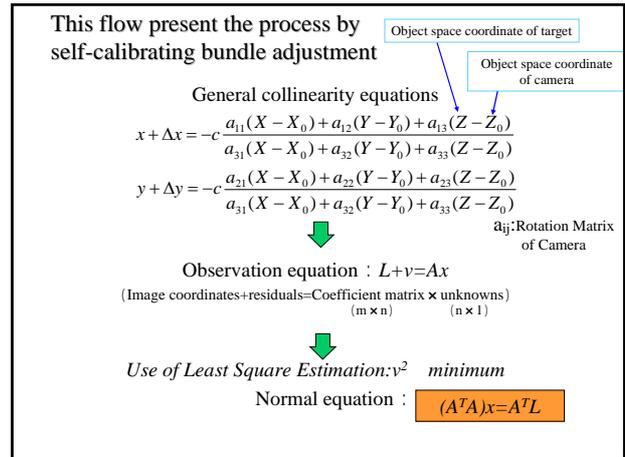
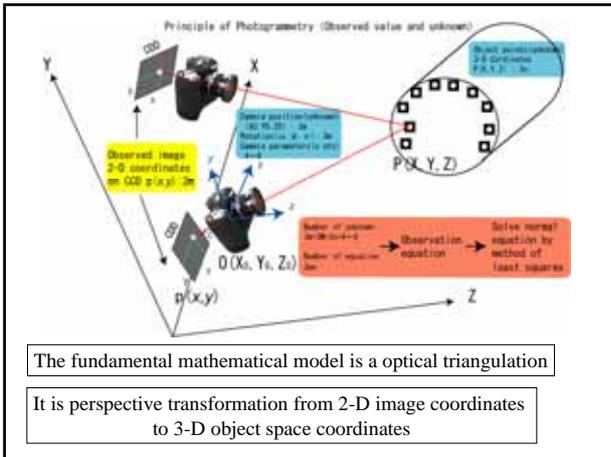


### 3-3 Stage of analysis

The analysis flow to iteration 1500 times was performed as follows.

- 1 ~ 500 steps**: gravity analysis
- 500 steps**: Excavation of Westbound tunnel
- 600 steps**: Introduce of Segment (The stress of the element of shield segment relevance part is set to 0.0, and material properties is changed into the value of segment)
- 1000 steps**: Excavation of Eastbound tunnel
- 1100 steps**: Introduce of Segment (The stress of the element of shield segment relevance part is set to 0.0, and material properties is changed into the value of segment)
- 1500 steps**: End of Analysis





### 5. Conclusion

- We carried out a basic examination to propose the shield tunnel segment design method using MM. As a result, we recognized that the MM can treat segments as rigid blocks in soil ground appropriately.
- In examination, we also recognized the necessity to examine the stiffness value between segments.
- In order to verify the applicability of the MM, we planed the in-site observation by a photogrammetry method at Fushimi Tunnel, which is now under construction. By comparing the result of MM with actual data of displacement at Fushimi Tunnel, we expect that the result will be fed back to the determination of MM parameters such as Penalty Stiffness.

